

Customer Care Solutions

NHL-8 Series Cellular Phones

5 – Disassembly Instructions

Table of Contents

Description	Page No.
Disassembly instructions	3
Remove A-Cover	3
Remove C-Cover	3
Remove attaching screws	4
Remove Module from B-Cover	4
Separate LCD Module from System Module	4
Remove Shield and Gasket	5
Remove UI Metal Shield	6
Remove UI PWB Module	6
Remove Speaker	6
Remove Antenna	5
Remove IR Window	7
Remove Vibra Motor	7
Remove Connector Retainer	7
Remove Microphone	8
Remove Battery Connector	8
Remove Power Key	8
Remove Camera Shield	8
Separate Camera Module from Camera Connector	9
Assembly of UI PWB Module and UI Metal Shield	9
Locate UI PWB Module	9
Mount UI Metal Shield	10
Attach PWB Insulator	10

Disassembly Instructions

Press the Release Button before removing A-Cover.



The A-Cover is attached with hooks at both sides. To remove the cover press the B-Cover carefully as shown in the picture.



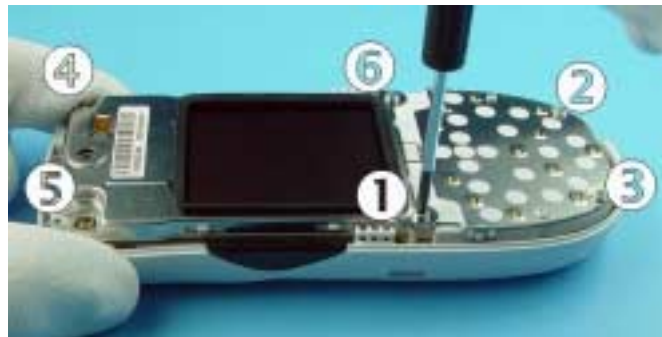
Press the release button (1) before removing the C-Cover.



Always protect LCD and camera window with protection foil to avoid dust and scratches.



Unscrew the Torx PLUS size 6 screws using the order shown. For assembly, take reverse order and torque to 15Ncm. Always use new screws for assembly.



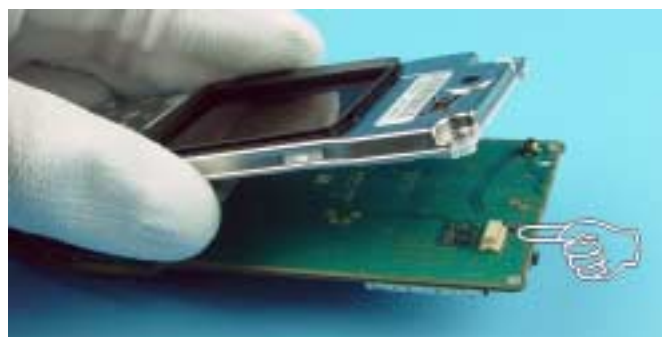
Remove the engine from the B-Cover as shown.



Use the SRT-6 tool to open the connector carefully.



Separate LCD Module from Radio Module.



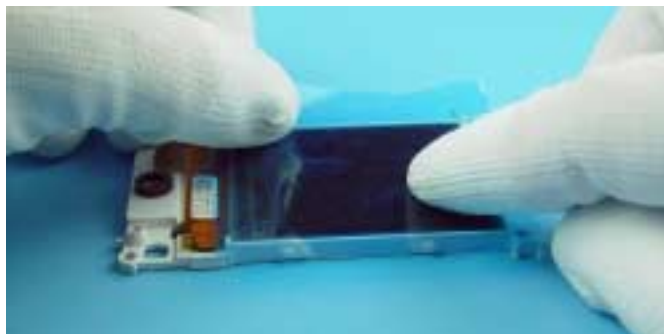
Open the shield snaps using the SRT-6 both sides.



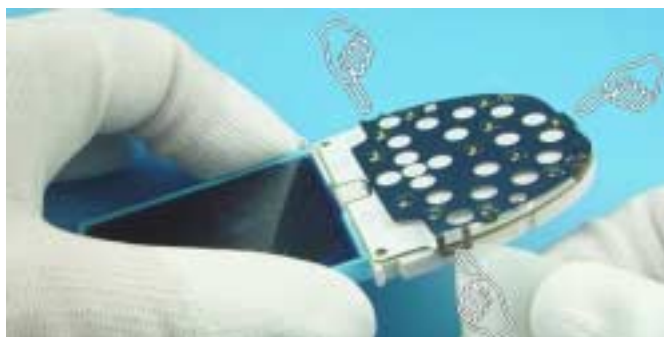
Remove the Shield and Gasket.



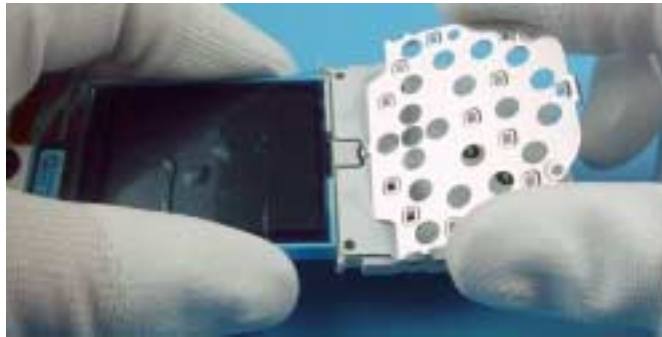
Always protect LCD with protection foil to avoid dust and scratches.



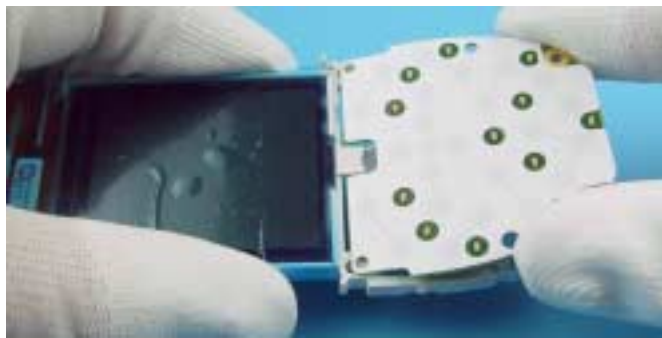
Open the UI metal shield snaps using the SRT-6.



Remove UI Metal Shield.



Remove UI PWB Module.



The Speaker is attached with double-sided adhesive gasket. To remove it, push it with Torx driver carefully.



Antenna drops out when turning B-Cover.



Remove IR window as shown in the picture.



Remove Vibra Motor from its guidance.



Move SRT-4 through this gap of B-Cover to remove Connector Retainer.



Turn B-Cover to let System Connector with Connector Retainer drop out.



Use tweezers to pull up Microphone.



To remove the Battery Connector. use SRT-6 Opening Tool



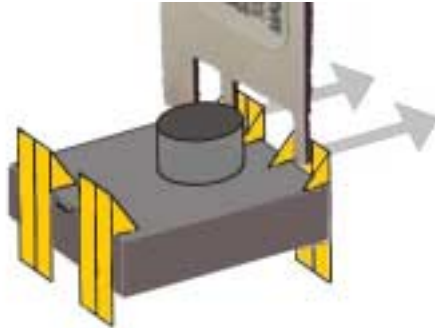
Remove Power Key.



Remove Camera Shield if contacts require cleaning or to change Camera Module.



The Camera Module is attached with four snaps onto the Camera Connector. Place the SRT-7 as shown and carefully move the snaps.



The Camera Module comes up automatically when the snaps are released.

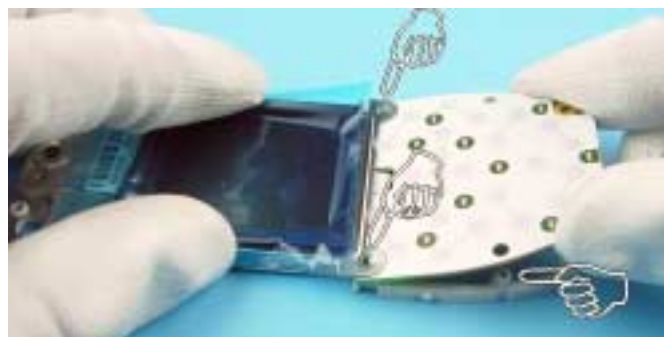


Remove the Camera Module carefully. Note the guide pin when re-assembling.



Assembly of UI PWB module and UI metal shield

Locate UI PWB Module between LCD Module and Shield and Gasket.



Mount UI Metal Shield.



Bend UI Metal Shield latch on backside.



Attach the PWB Insulator and take care of the markings.

